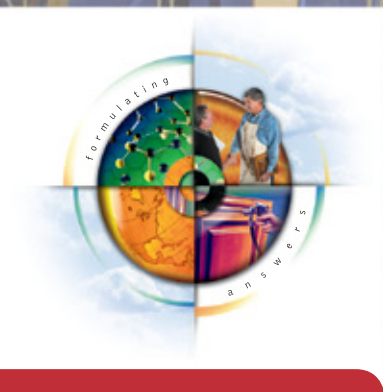




WOOD FINISHING SYSTEMS

ENVIROMAX™

FORMALDEHYDE FREE PRE-CAT CLEAR



ENVIROMAX™

solvent borne
WOOD FINISHING SYSTEMS

EnviroMax™ Formaldehyde Free Pre-Cat Clear was developed using M.L. Campbell's solvent borne breakthrough Clean Cure™ Technology. This exceptional technology platform provides an acid cure formaldehyde free amino-alkyd pre-catalyzed lacquer that is both low odor and HAPs free, helping to create a safer work environment. This self-sealing system applies and sands easily, offers UV protection, cures at normal ambient temperature and dries to a smooth touch finish. EnviroMax™ offers the convenience and user-friendly features of pre-catalyzed lacquer while providing the high durability and performance of a post-cat. EnviroMax™ was specifically formulated to eliminate formaldehyde off gassing concerns from acid cure coatings on commercial and residential projects. EnviroMax™ is ideal for interior wood furniture, millwork, and kitchen and bathroom cabinets exposed to moisture, heat and household chemicals.

ENVIROMAX™ OFFERS UNIQUE ADVANTAGES:

- **Formaldehyde free solvent borne**
- **Meets AWI chemical and moisture resistance standards for conversion varnish**
- **GREENGUARD® Certified**
- **Low odor**
- **Mar and scratch resistant**
- **Excellent adhesion on both closed and open grain surfaces**
- **Exceptional film build and depth of image**
- **Quick dry to sand and recoat times**
- **Increased production from fast pack and stack times**
- **Ready to spray and easy to apply with any equipment**



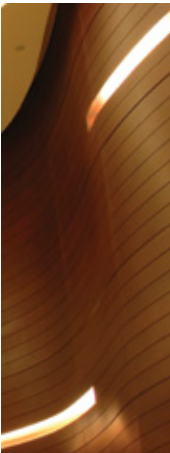
**HAPS
FREE**



Chemical Resistance Evaluation

Purpose: Test the ability of the finish to withstand substances typically found in kitchens and bathrooms. Exceeds AWI specifications for System 2 pre-catalyzed lacquer and System 5 conversion varnish chemical resistance. Contact and dry time of each chemical is in accordance to AWI and KCMA test procedures.

Vinegar	Excellent rating of 5
Lemon Juice	Excellent rating of 5
Orange Juice	Excellent rating of 5
Grape Juice.....	Excellent rating of 5
Ketchup	Excellent rating of 5
Coffee	Very Good rating of 4
Olive Oil	Excellent rating of 5
Boiling Water	Excellent rating of 5
Cold Water	Excellent rating of 5
Nail Polish Remover	Very Good rating of 4
Household Ammonia	Excellent rating of 5
VM&P Naphtha, 24 hrs	Excellent rating of 5
Isopropyl Alcohol	Very Good rating of 4
Wine	Excellent rating of 5
Windex	Excellent rating of 5
409 Cleaner.....	Excellent rating of 5
Lysol	Excellent rating of 5
33% Sulfuric Acid.....	Excellent rating of 5
77% Sulfuric Acid.....	Excellent rating of 5
28% Ammonium Hydroxide.....	Excellent rating of 5
Gasoline	Very Good rating of 4
Murphy's Oil Soap	Excellent rating of 5
Vodka 100 Proof	Very Good rating of 4
1% Detergent	Excellent rating of 5
10% TSP	Excellent rating of 5
Ethanol/Water	Excellent rating of 5
Mustard	Very Good rating of 4
Acetone	Very Good rating of 4



ENVIROMAX™ TEST AND PERFORMANCE CHARACTERISTICS:

EnviroMax™ has undergone rigorous quality testing to verify performance and application characteristics. The M.L. Campbell laboratory has formulated EnviroMax™ to meet or exceed the required performance level established by KCMA for finishes. EnviroMax™ has been tested utilizing the following AWI, ASTM and KCMA test methods: 5 = Excellent, 4 = Very Good, 3 = Good, 2 = Fair, 1 = Poor.

Print Resistance

Purpose: Test the ability of the finish to be print-resistant. No print after 24-hour dry time. EnviroMax™ has an Excellent rating of 5.

Hot and Cold Check Resistance

Purpose: Test the ability of the finish to withstand hot and cold cycles for prolonged periods. Passes 20 cycles. EnviroMax™ has an Excellent rating of 5.

Cross Hatch

Purpose: Test the ability of the finish to adhere to various substrates and/or finishes. EnviroMax™ has an Excellent rating of 5.

Blocking

Purpose: Test the ability of the finish to withstand any finish defects from stacking or packing after 4-hour drying time. EnviroMax™ has a Excellent rating of 5.

Wet Heat Resistance

Purpose: Test the ability of the finish to withstand high heat for long periods. EnviroMax has a Very Good rating of 4.

Edge Soak

Purpose: Test a coating's ability to perform in relation to a coated cabinet door's resistance to detergent and water. EnviroMax™ has an Excellent rating of 5.

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